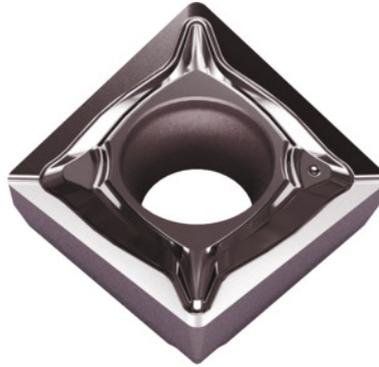


**Garant**

**Indexable insert for turning ZCMX 080304, for "4 in 1" turning and boring tools, Grade: HBZ310**

**Order data**

Order number	268425 HBZ310
GTIN	4062406273927
Item class	21K

**Technical description**

Cutting conditions	continuous
Grade	HBZ310
Corner radius	0.4 mm
ISO code indexable insert	ZCMX 080304
Cutting speed $v_c$ main application	200 - 600 m/min
Number of changes/inserts	2
Cutting depth $a_p$	0.2 - 4 mm
Tool material	Carbide
Main application	N
Coating	PVD
Feed rate $f$ when turning	0.05 - 0.4 mm

Feed rate $f$ when drilling	0.03 - 0.3 mm
suitable for tool dia. $D_c$	16 mm
Type of product	Indexable insert for turning